

Date: Thursday, 12/1/2005 3:11:36 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RESERVOIR BOTTLE	
Job Number	: 25072 -2		Part Number	: K358044001	
Estimate Number	: 10797		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/1/2005	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 12/8/2005	
Previous Run	: 24643		Qty:	4	Um: Each
Written By	: SEE COMMENT BELOW				
Checked & Approved By	: SEE COMMENT BELOW				
Comment	: Est Rev:A 03.09.11 New issue KJ/DS				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
<p>Comment: PURCHASING</p> <p>Issue P/O: 115 to Luxfer</p> <p>P/N: L62W-001 Hoop Wrapped Cylinder</p> <p>6.89" O.D x 20.75" long</p> <p>Volume = 549 cu in Weight = 16.5 lbs Service Pressure = 3000 psi</p> <p>Thread size = 1.125-12 UNF</p> <p>Certificate of conformity is required</p>		
2.0	K358044001	Bottle L62W-001 
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)</p> <p>Kwik Float Cylinders</p>		
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1</p> <p>Receive & Inspect For Transit Damage</p> <p>Ensure certificate of conformity is attached</p> <p><i>C Log 10/1/20 (4)</i></p>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1</p> <p>Identify and Stock</p> <p>Location: _____</p>		

13.b *Inspect Level 6*

U *06-01-20* *4*

3c *prime + paint*

W *06-01-20* *1*

3d *Inspect Level 14*

W *06-01-20* *2*

Date: Thursday, 12/1/2005 3:11:36 PM
User: Linda-Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESERVOIR BOTTLE

Job Number: 25072

Part Number: K358044001

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/01/25

Y

06/01/24

Job Completion





Luxfer Gas Cylinders

A Division of **Luxfer Inc.**

3016 Kansas Avenue • Riverside • CA 92507
Telephone (951) 684-5110 • Fax (951) 328-1117
www.luxfercylinders.com



PACKING LIST

Shipping Address

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Information

Document No.	80100318	
Document Date	01/22/2006	
PO No.	PO00000115	
PO Date	12/02/2005	
Sales Order No./Date	54176	12/02/2005
Customer No.	3464	
Shipping Conditions	Standard	
Terms of Delivery	FOB LUXFER PLANT, COLLECT	
Gross Weight	133.000	LB
Net Weight	59.600	LB
Volumes	3.400	FT3

1 of 1

Shipping Details

Item	Material Description	Storage Location	Quantity	Weight
0010	<p>CERTIFICATE OF CONFORMANCE REQUIRED W/SHIPMENT TEST REPORTS REQUIRED WITH SHIPMENT SHIP VIA: BAX GLOBAL OVERNIGHT - 800 204-7641 CHARGE TO ACCT # 152700912 BAX GLOBAL OVERNIGHT SERVICE PICK UP #8147847</p> <p>L62W-001 CYLINDER, ALUMINUM FIBERWRAPPED, 62 CF</p> <p>Plant : 3 BASE MODEL L62W SERVICE PRESSURE 4500 PSI SURFACE FINISH HOOPWRAPPED WITH FIBERGLASS THREAD 1.125-12 UNF 2B, STD GLAND INTERNAL FINISH THERMO CLEANED LABEL CUSTOM LABEL APPLIED APPROVING AUTHORITY DOT/TC - USA DOT/TRANS CANADA</p>	1	4 EA	133.000 LB
0020	TEST REPORT GOVERNMENT INSPECTION REPORT Plant : 3		1 EA	



Luxfer® Gas Cylinders Composite Cylinder Division

CERTIFICATE OF CONFORMANCE

CUSTOMER: Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A1K7
Canada

DATE: 01/19/06

CUSTOMER P.O. NO.: PO00000115

LUXFER S.O. NO.: 54176

CUSTOMER DRAWING NO.: N/A

REV. NO.: N/A

ITEM	LUXFER PART NO.	REV	SAMPLE PLAN	DESCRIPTION	QUANTITY
1	L62W-001	B	N/A	COMPOSITE CYLINDERS 9.0 Liter / 207 Bar	4

PREFIX:	WS
SERIAL NUMBERS:	5188,5187,5189,5192

We hereby certify that all materials of construction, processes of manufacture, required inspections and tests meet all applicable specification requirements. Material certifications, inspection and test results are available for review. We also certify that the above listed product items satisfactorily meet all purchase order, drawing and specification requirements for the revisions identified except for the following:

EXCEPTIONS: NONE

SIGNED: 

TITLE: Luxfer Representative

DATE: 01/19/06

3016 Kansas Ave.
Riverside, CA
92507 USA
Tel: (909)-684-5110

Setting the Standard Worldwide®

CCD-11-96-33